

Work Order ID 70511

Friday, June 10, 2011 10:51:41 AM



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Item ID: D205-626-012

Accept



Setup Start



Revision ID:

Stop



Item Name: Heli-Access-Handle RH

Start Date: 6/10/2011 Start Qty: 4.00



Cust Item ID:

Required Date: 6/10/2011 Req'd Qty: 4.00



Customer:

Reference: NCR11-656

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN D205-626	Rev B								

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPP 205-626-012 CHG 002

110

0.00

Pick Kit
Packaging

Packaging

Memo

0.00

Packaging

PULL FROM STOCK:
2 X D205-626-012 B65742

120

0.00



QC4- 100% Inspect kits for completeness

QC

Memo

0.00

Quality Control

WRONG SIDED HANDLES IN BOX
INSPECT
ENSURE RH HANDLES ARE IN BOX

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Item Name: Heli-Access-Handle RH

Start Date: 6/10/2011 Start Qty: 4.00



Cust Item ID:

Required Date: 6/10/2011 Req'd Qty: 4.00



Customer:

Reference: NCR11-656

Run Start



Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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130

0.00



Packaging

Packaging

Memo

0.00

RE-PACKAGE PER PPP
ENSURE RH HANDLES ARE IN BOX
NEW LABELS REQ'S
Identify and pack for shipping as per PPPD205-626-012
Location: _____
PPP Rev: _____

140

0.00



QC21- Final Inspection - Work Order Release

QC

Memo

0.00

Quality Control

11/6/10 Y

11/6/10

MF

11-06-10

Picklist Print

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Work Order ID: 70511



Parent Item: D205-626-012



Parent Item Name: Heli-Access-Handle RH

Start Date: 6/10/2011

Required Date: 6/10/2011

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP Rev:B Reformat 00-03-03 EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D205-626-011

Manufactured

No

Each

8.0000

4



3655741

24

Heli-Access-Handle LH

Location

Loc Qty

Loc Code

FG

3

38275

3

FG041

5

64401

1

65741

4